

5064791



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3953-3

Job Sheet 176447



Part No: D3953-3

Job Qty: 20 ea

Part Name: Gas Spring Stud, Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 4/5/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C IPP RevA: New Issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		4/5/18	0.00	0.00	Start Up Machining-2		18/04/24
100	Doosan	20 pcs		4/5/18	0.20	3.63	Doosan		18/04/24
110	QC	20 pcs		4/5/18	0.00	0.00	QC2 Machining-2		18/04/24
120	QC	20 pcs		4/5/18	0.00	0.00	QC8 Machining-2		18/04/24
130	Packaging	20 pcs		4/5/18	0.00	0.00	Packaging3-2	57060	APR 25 2018
140	QC21-SA	20 Ea		4/5/18	0.00	0.00	QC21		APR 25 2018

Part Op 100 - Turn as per folio FA852 & DWG DWG REV: _____

DAS
21
9-89

APR 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304RO.750	304 SS Roundbar .750	2.5000 ft (.125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304RO.750	3	72	0

Part Specifications

Specifications could not be found.

Plex 4/24/18 10:54 AM dart.leroux.jason

DART AEROSPACE LTD		Work Order:	
Description: Gas Spring Stud, Lid		Part Number:	D3953-3
Inspection Dwg: D3953	Rev: C	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.75	+/-0.030	0.718	✓		MJP-04	✓
0.56	+/-0.010	0.561	✓			
0.281	+/-0.010	0.281	✓			
1/4-28 UNF-2A	N/A	1/4-28 UNF-2A	✓			
Major Ø	Max = 0.2490 Min = 0.2425	0.244	✓			
M.O.W.	Max = 0.26687 Min = 0.26357	0.265	✓			
Ø0.098	+0.004/-0.001	0.100	✓			
Ø0.250	+/-0.010	0.244	✓			
0.170	+/-0.010	0.170	✓			
0.330	+/-0.010	0.330	✓			
0.13	+/-0.030	0.130	✓			
R0.06	+/-0.030	0.060	✓			
1.31	+/-0.030	1.310	✓			

Measured by: <i>MJP</i>	Audited by:	Prototype Approval:	N/A
Date: 18/04/24	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.10.22	New Issue	KJ	
B	09.12.14	Dwg Rev updated	KJ	<i>[Signature]</i>



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Container No: S064794



Part: D3953-3

Job No: 176447

Serial No/Batch: S064794

Revision:

Inspector:

Date: 04/24/18